Work Orde Wednesday, May												Page 1
Revision ID:	D4020-1 Mesh (350 Bas	sket Long, Base)	· Van	Accept					Setup	Start Stop		
Start Date: Required Date: Reference:	5/26/2010 5/31/2010	Start Qty: \$2.00 Req'd Qty: 200		·	Cust Item Customer:	ID:			· .			
Approvals:	Process Pla	n:	Date DE 20	Tooling: SPC (Y/N):		ate:				Start Stop		
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	Rejec Qty		Reject Number	Insp. Stamp
Draw Nbr	Revi	ision Nbr				-						
D4020 100 Shear Shear	A	FLOW WATER JET Memo 1-Cut mesh	at 96.00" (when mesh is on	0.00 0.00 D3913-041 trim mesh t	to finish size)		(1		<u> </u>			
120 QC Quality Control		QC5- Inspect part complete Memo	eteness to step on W/O	0.00	3AO 10-0	X6-02		(FI)				

130

Packaging

Memo

Identify as per dwg & Stock Location: 1000

0.00

D 10.06.02.

Packaging

W/O:			W	ORK ORDER CHANG	ES				£
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQ	A:	Date:	
		esolution:							
NCR:			VORK ORD	ER NON-CONFORMA	ANCE (NC	R)			
DATE	STEP	Description of NC	ption of NC Corrective Action			Verific	cation	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		on C	Chief Eng	QC Inspector
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	<u>L</u>		.						İ

Wednesday, May 26, 2010 10:35:56 AM



Page 2

Item ID:

D4020-1

Accept



Setup Start



Revision ID:

Item Name:

Required Date: 5/31/2010

Mesh (350 Basket Long, Base)

Start Date:

5/26/2010

Start Qty: 2.00

Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

A	nn	ro	V2	ls:	

Date:

OC21- Final Inspection - Work Order Release

Tooling:

Date:

Run

Start

Stop



QC:

Process Plan:

Operation

Description

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/

Work Center ID

140

Memo

Set Up/ Tool ID

Run Hours

Tool # Plan

Accept Qty Code

Reject Qty

Reject Number

Insp. Stamp

10/040Z

Quality Control

0.00

0.00

W/O:			MIC	DI ODDED ALLAN	A = A					3 *
			WC	ORK ORDER CHAN	GES					3 *
DATE	STEP	PRO	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:								
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NCR:	4 c.		WORK ORDE	ER NON-CONFORM	IANCE	(NCR)			
DATE	STEP	Description of NC	Corrective Action Section B			Verifica			Approval	Approval
	J	Section A	Initial Chief Eng	Action Description Chief Eng	,	Sign & Date	Secti		Chief Eng	QC Inspector
	1								,	

Picklist Print

Wednesday, May 26, 2010 10:36:01 AM

Work Order ID: 59092

Parent Item: D4020-1

Parent Item Name:

Mesh (350 Basket Long, Base)

Comments:

IPP RevA: new issue DD 09.11.26 verified by:EC

per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Start Date: 5/26/2010

Required Date: 5/31/2010

Page 1

Status

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name M304EX0.75-16F Replacement Mfg/ Item ID Purch

Purch Purchased Bin Primary Item Location Last Location

Route Unit of Seq ID Measure 100 sf

of **Qty on** sure **Hand** 586.5561 Qty per Kit Total Otv

l Qty Issued Date g Issued

32.575 68.57895

SAO 10-06-02

Location	Loc Oty	Loc Code
MAT	586.5561368	
111956	28	
112949	12	
113497	6.34	
113555	22.2888368	
114399	108.1523	
114594	89.775	
114744	320	

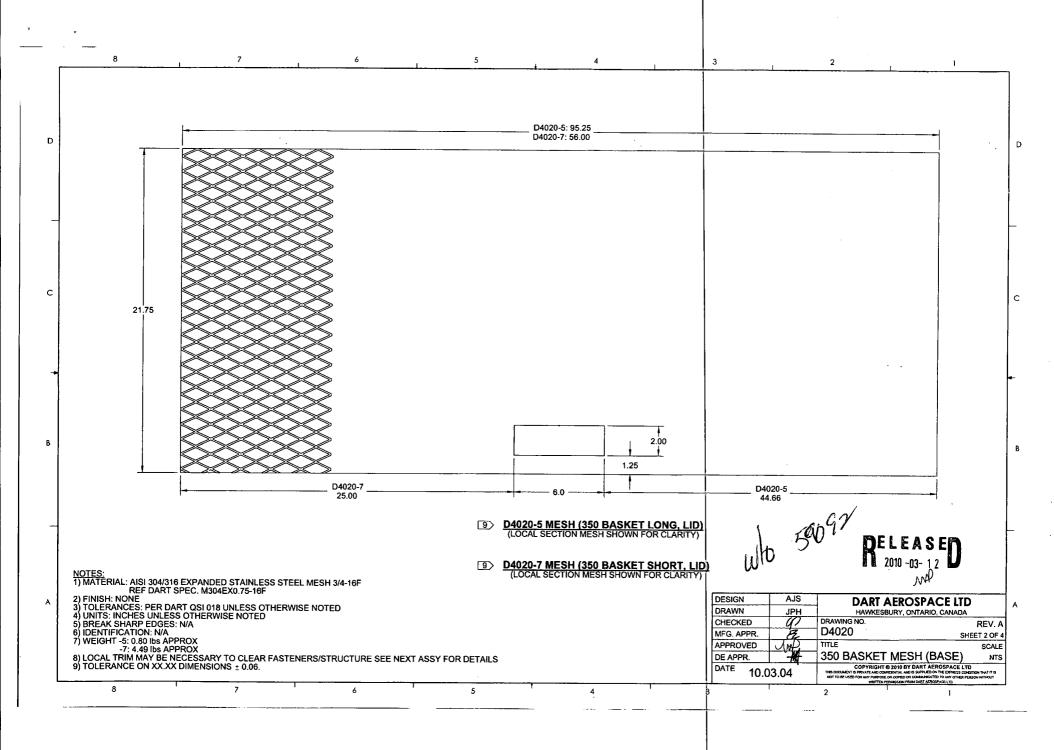
34.2895

Expanded Metal Flat SS

W/O:			V	VORK ORDER CHANG	GES			ĭ
DATE	STEP	PRO	OCEDURE CH	IANGE	Ву	Date Qt	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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		solution:						
NCR:			WORK OR	DER NON-CONFORM	ANCE (NCR)		
DATE	STEP	Description of NC			tion B	Verificatio	n Approval	Approval
	OIL.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
			·					

SHOP COPY RETURN TO **ENGINEERING UNCONTROLLED COPY** SUBJECT TO AMENDMENT 15.13 15.61 WITHOUT NOTICE WORK ORDER 19.52 R3.0 (SEE D4020-1F FOR LENGTH) 9 D4020-3 (350 BASKET SHORT, BASE) (SEE D4020-3F FOR LENGTH) NEW ISSUE 10.03.04 1) MATERIAL-1: MAKE FROM D4020-1F -3: MAKE FROM D4020-3F REV. DESCRIPTION DATE DESIGN AJS 2) FINISH: NONE DART AEROSPACE LTD 2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
6) DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D4020 MFG. APPR. SHEET 1 OF 4 7) WEIGHT: SEE D4020-1F & D4020-3F APPROVED 9) PRE-FORMING OF MESH PER SHOP OPTION, THIS VIEW MAY BE USED FOR REF ONLY 350 BASKET MESH (BASE) DE APPR. ASKET IVIEGITADA, CONTROL TO TO THE CONTROL TO THE CONTROL TO THE CONTROL CONTROL TO THE CONTROL CONTROL CONTROL TO THE CONTROL CONTROL CONTROL TO THE CONTROL DATE 10.03.04 8 7 2

W/O:			V	VORK ORDER CHANG	GES					3
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Part No	:	PAR #:	_ Fault Ca	tegory:	_ NCF	R: Yes I	No DQ	A :	_ Date: _	
	R	esolution:	_ Disposit	ion:	QA:	N/C Clo	sed:		Date:	
NCR:		W	ORK OR	DER NON-CONFORM	ANCE	(NCR)			
DATE	STEP	Description of NC Section A	Initial	Corrective Action Sec Action Description	tion B	Sign &		ation	Approval	Approval
		OCCIONA	Chief Eng	Chief Eng		Date	Secti	on C	Chief Eng	QC Inspector
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W/O:			WO	RK ORDER CHAN	GES					
DATE	STEP	PRO	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Categ	ory:	NCR:	Yes N	lo DQA	\ :	Date:	
	Resc	olution:	Disposition	:	QA: I	V/C Clo	sed:		Date:	
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DATE	STEP	Description of NC	INC \			ction B Verif			Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section		Chief Eng	QC Inspector
						•				
						54				

8 0.40 REF 15.50 2.00 5.64 R3.38 2 PL REF 9 D4020-11 END MESH, BASKET

NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F REF DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: NIA
6) IDENTIFICATION: NIA
7) WEIGHT: 1.22 lbs

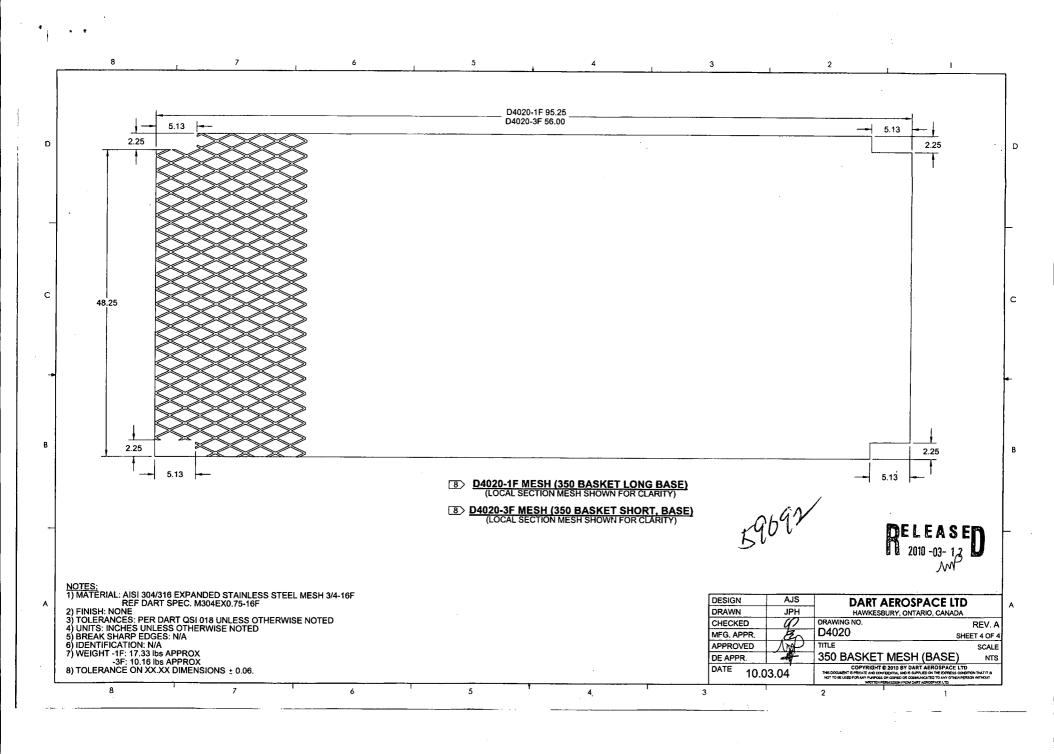
8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS 9) TOLERANCE ON XX.XX DIMENSIONS \pm 0.06.

DESIGN	AJS	DART AEROSPACE LTD
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA
CHECKED	a	DRAWING NO. REV. A
MFG. APPR.	B	D4020 SHEET 3 OF 4
APPROVED	100	TITLE SCALE
DE APPR.	#	350 BASKET MESH (BASE) NTS
DATE 10.0	03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PROVIDE AND COMPRESHING AND IS SUPPLED ON THE COPIESS COMMON THAT IT IS

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W/O:			W	ORK OR	DER CH	ANGES					,
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Res		olution:	Dispositi	on:			A: N/C	Closed:		Date: _	
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DATE	STEP	Description of NC	Corrective Action			Section B	Verific	cation	Approval	Approval	
	-	Section A	Initial Chief Eng	Acti	On Descrip	otion —————	Sign Date		on C	Chief Eng	QC Inspector
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W/O:			ORK ORDER	CHANGE	S					
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